



## ALUMINUM FURNITURE



### Product description

Aluminum furniture is made of 4 mm thick Aluminum. Aluminum is light, strong, durable and resistant to corrosion.

Once constructed the Aluminum gets the following treatments:

1. Roughing of the material for a proper bonding
2. Powder coated with a strong adhesive primer
3. Finished with a scratch resistant coloured coating

We only use certified tropical hardwood, which has been legally harvested and has durability class 2.

## SPECIFICATIONS

### General information

- Adjustable feet (not on Placa table)
- Material thickness: 4 mm
- Hardwood durability class 2
- Reinforcements against deformation
- Warranty 5 years (descending)

### Accessories

- BIO Cleaner/Protector
- Sunbrella cushions
- Stackable chairs

### Colours

**Standard colour** RAL 9016.

Our Aluminum furniture is available in almost any RAL colour (start-up costs apply).

## IMPORTANT

### Points of attention

- All packaging materials must immediately be removed from the products.
- Drilling / grinding in the material is not permitted.
- Every kind of (hard) wood will turn grey under the influence of UV radiation, weather and wind. The final colour depends on the starting colour.
- Wood is a natural product that "works" and will shrink or expand depending on temperature and moisture content. Regularly oiling the wood ensures that the moisture content remains more stable and that "work" remains limited.

### Maintenance Aluminum

- Clean annually by removing dirt using clean tap water, clean Aluminum with our Adezz Cleaner and protector set.  
**Note!** Do not use a high-pressure cleaner or abrasive sponge.
- Maintenance products are sold by us (page 4).

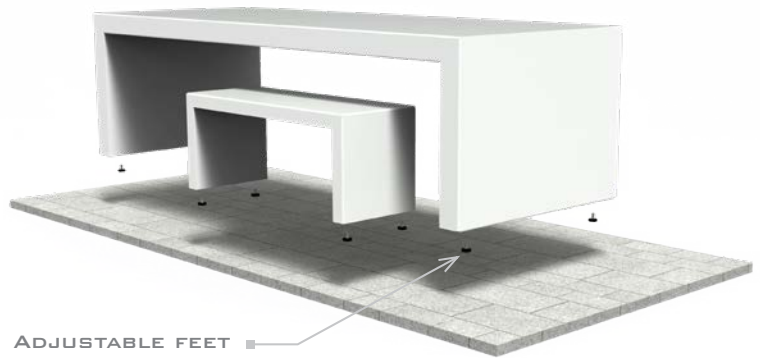
### Maintenance Wood

- Any type of (hard) wood will turn grey under the influence of UV radiation, weather and wind. Regular cleaning (WOCA exterior cleaner) and sealing (WOCA exterior oil) of the wood ensures that the pigment in the wood is retained longer and the discolouration process is delayed.  
**Note!** Do not use a high-pressure cleaner.

# PLACEMENT

## PLACEMENT

1. Provide a flat, solid surface. If not done carefully, it can create tension in the product which can result in damage to the product.
2. Adjust the adjustable feet to ensure the table and benches are level.
3. Reinforcements in products are essential for the construction and dimensional stability, therefore must never be removed!
4. Always provide sufficient breathing space (minimum 1 cm) around the product to prevent moisture trapping.



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## MODELS

For a complete overview of all our products and specifications, please visit [www.onetosit.com](http://www.onetosit.com).



**BORRA ALUMINUM**



**BORRA HARDWOOD**



**BASE**



**COLLA**



**PLACA**



**BASE BENCH**



**BASE BENCH**

# ACCESSORIES

## ACCESSORIES

All our accessories meet the highest standards and are a highly suitable addition to our products. Visit [www.onetosit.com](http://www.onetosit.com) for a complete overview of our accessories.



### CLEANER & PROTECTOR

We recommend cleaning our products at least twice a year. For optimal results, use the ADEZZ BIO Cleaner & Protector. Always read the descriptions on the packaging carefully before use.



### SUNBRELLA CUSHIONS

Order a cushion with beautiful high-quality Sunbrella fabric for the Base bench for increased seating comfort and a warm appearance. Sunbrella fabric is high quality and specially developed for outdoor use. They can be ordered in six different colours.



### SERA CHAIRS

Our stylish fibreglass Sera chairs are a wonderful addition to the Aluminum garden tables. The chairs are stackable and can be ordered in four different colours.